



# **WSHCE/WSHXE Series**



WATER SOURCE HEAT PUMP

11" HORIZONTAL

1/2 thru 1 Tons

**HIGHLY EFFICIENT** 

HIGH PERFORMANCE

**QUIET OPERATION** 





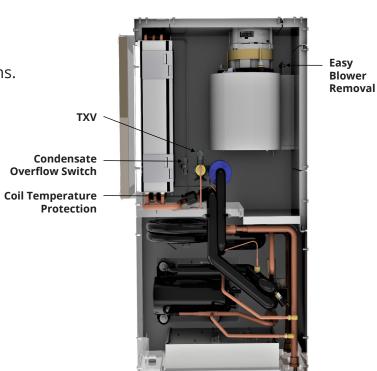


# WSHCE/WSHXE Series

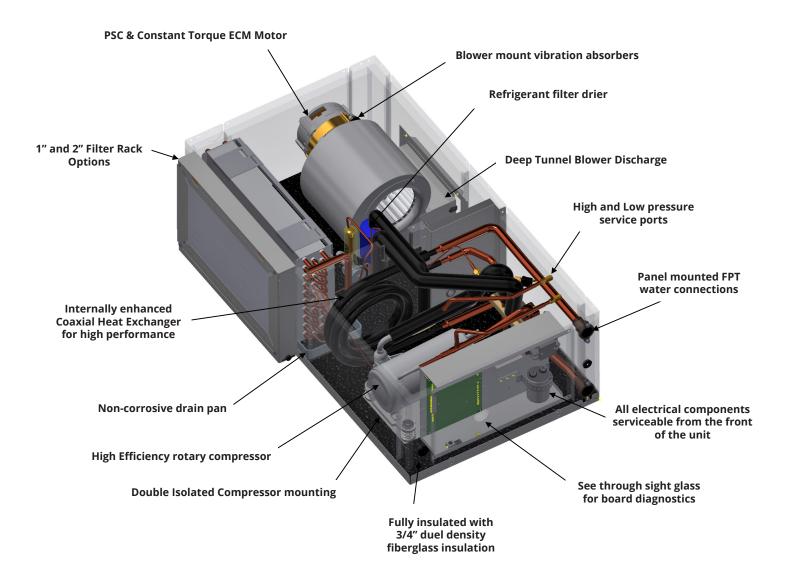
# WATER SOURCE HEAT PUMP

### STANDARD FEATURES

- 100% Factory run tested.
- All units operate with environmentally friendly R-410A refrigerant.
- Heavy Gauge Galvanized Steel Cabinet.
- Cabinets insulated with ¾" dual density fiberglass insulation treated with an antimicrobial agent.
- Non-corrosive Thermoplastic Condensate Pan, sloped for positive drainage.
- Field convertible discharge air arrangement from end to straight or straight to end
- Large Removable Panels for Service access.
- TXV metering device.
- High and Low pressure Service Ports.
- Refrigerant Filter-drier and Discharge Muffler.
- Coaxial Water-To-Refrigerant Heat Exchanger.
- Heat exchanger available in Copper or Cupronickle.
- Digital Control Module (DCM).
- Multi-speed blower motor.
- Panel-mounted FPT Water Connections.
- High efficiency rotary compressor.
- System reversing valve (4-way ).
- Factory mounted hanger brackets.
- 50 VA Transformer.
- 1" Throwaway Filter.
- 208-230/1/60
- See through site glass for troubleshooting without removing the panels.



**TOP VIEW** 



### **STANDARD FEATURES (CONT.)**

#### **Unit Cabinet**

Fabricated from a minimum of 18 gauge galvanized steel with a durable baked-on powder coat finish. Post and panel construction allows for large access panels to permit full access to internal components. The structural integrity of the cabinets remain unaffected by the removal of any or all access panels.

#### **Cabinet Insulation**

The cabinets are insulated with ¾" dual density fiberglass insulation, which offers greater sound absorption and better thermal efficiency. The insulation has a special acrylic coating that's formulated with an EPA registered anti-microbial agent.

#### Evaporative Coils, R-410A Refrigerant with TXV metering device

3/8" inch staggered tube type construction with seamless copper tubes, and high preformance aluminum fins with straight edges. Fins are manufactured with full depth collars, drawn in the fin stock to provide accurate control of fin spacing and completely cover the copper tubes to lengthen coil life. The tubes are mechanically expanded into the fins for a permanent primary to secondary surface bond, assuring maximum heat transfer efficiency. Coil includes moisture carryover diffuser.

#### **Coaxial Heat Exchanger**

Features a tube in tube coaxial water-to-refrigerant heat exchanger constructed of a convoluted copper (optional cupronickel) inner tube and steel outer tube with a designed refrigerant working pressure of 600 PSIG (4100 kPa) and designed water side working pressure up to 400 PSIG (2750 kPa)

#### **FPT Water Connection**

Panel-mounted female pipe thread- No back-up wrench needed.

#### **Service Port**

High side and low side service ports.

#### Drain pan

Made from an UL94-5V rated, rigid PVC **Non-corrosive** material with a three-way slope for positive drainage.

#### **Blower assemblies**

Wheels are double width, double inlet (**DWDI**), forward curved, centrifugal type. They are statically and dynamically balanced for a smooth, quiet operation. The Class I housing is constructed of heavy gauge steel with die-formed inlet cones.

#### Motors

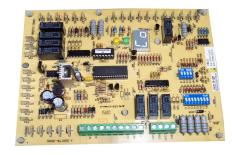
Constant torque multi-speed, 230V, single phase, 60-Hz, permanent split capacitor (PSC) type, are factory mounted to the blower assembly with rubber isolators.

#### Compressor

Unit contains a high efficiency rotary compressor. External vibration isolation is provided by rubber mounting devices located underneath the mounting base of the compressor. Internal thermal overload protection is provided. Protection against excessive discharge pressure is provided by means of a high pressure switch. A loss of charge is provided by a low pressure safety.



Drain pan



Digital Control Module (DCM)

#### **Reversing Valve**

A system reversing valve (4-way valve) is included with all heating/cooling units. This valve is piped to be energized in the cooling mode to allow the system to provide heat if valve failure were to occur. Once the valve is energized for cooling, it will remain energized until the control system is turned to the OFF position, or a heating cycle is initiated. Units with the cooling only option will not receive a reversing valve.

#### Discharge arrangement

Field convertible discharge air arrangement from end to straight or straight to end.

#### **Filter Section**

Includes 1" disposable type fiberglass filters.

Digital Control Module (DCM)-Controls unit operation and monitors all safety controls. (Patent Pending)

#### Refrigerant circuit

Features a filter-drier and a discharge muffler for quiet operation.

#### **50 VA Transformer**

Assists in accommodating accessory loads.

#### 100% Factory performed run test

Every unit is run test prior to packaging.

#### Field selectable settings:

- 5 Second Compressor Delay-Blower starts before the compressor, attenuates compressor start up sound.
- 45 Second Blower-off Delay-Increases cooling efficiency.
- Continuous Dehumidification Mode-Selects continuous low speed fan operation for increased humidity removal.
- VPC Switch-Selects either one or two hour daily operation. (Requires Optional Kit)
- Low water temperature-and low coil temperature cutout options-Optional 10 degree F. cutouts for applications where water temperature is below 50 degrees F. (requires antifreeze solution).
- Accessory Relays (2)-Relays can be selected to cycle with either the fan or compressor. Relay "1" can be configured for use with slow opening water valves (60 second pre-compressor initialization) and relay "2" can be configured for a 30 second post fan delay.

### **OPTIONS**

Vacated Premises Control (VPC) with reset feature-Ensures the unit will operate a minimum of one or two hours per day during extended periods of none occupancy. This option also includes an automatic reset feature. If a fault occurs, the system will shut down, but then automatically reset every 24 hours. If the same fault exists each day, the unit will lockout on the fourth day and have to be manually reset.

**Cupro-nickel Coaxial Heat Exchanger**-Features a tube in tube coaxial water-torefrigerant heat exchanger and constructed of a convoluted cupro-nickel inner tube and

Steel outer tube with a designed refrigerant working pressure of 600 PSIG (4100 kPa) and designed water side working pressure up to 400 PSIG (2750 kPa)

**E-Coat**-Coil will have a flexible epoxy polymer e-coat uniformly applied to all coil surface areas with no material bridging between fins. The coating process will ensure complete coil encapsulation and a uniform dry film thickness from 0.6 – 1.2 mils on all surface areas, including fin edges and meet 5B rating cross-hatch adhesion per ASTM B3359-93.

**Motorized Water Valve**-When extreme fluid temperature conditions do not exist with a open loop system, a motorized water valve can be applied to each water-source heat pump. The motorized valve shall stop the flow to the unit, causing pressures to rise. This rise in pressure will halt pump operation to provide greater energy savings of the entire system.

**Pump Module**-The pump module can be a complete self contained pumping package for an earth coupled heat pump system. The module can consist of a single bronze pump, and a brass 3-way shut-off valve. These kits can contain the necessary components for the installation, operation, and maintenance of water circuit of a closed-loop distributed pumping application.

**Hoses**-Hoses need to consist of stainless steel outer braid with an inner core of tube made of a nontoxic synthetic polymer material. The hoses shall be suitable for water temperatures ranging between 33°F and 211°F without the use of glycol.

**Ball Valve**-Ball Valves can be field installed between the unit and the supply and return lines of the loop to stop water flow to the unit in a maintenance or service situation.

**Automatic Flow Devices**-The automatic flow kit can contain a Hays Mesurflo® automatic flow control valve, two ball valves, two flexible hoses, a high flow strainer, and may include a strainer blow-down and various other accessories. The automatic flow control valve needs to be factory set to a rated flow, and shall automatically control the flow to within 10% of the rated value over 40 to 1 differential pressure, operating range (2 to 80 PSID). Operational temperatures should be rated from fluid 32°F to 225°F. The valve body is constructed from hot forged brass UNS C37700 per ASTM B-283 latest revision.



Vacated Premises Control Option

## **PHYSICAL DATA**

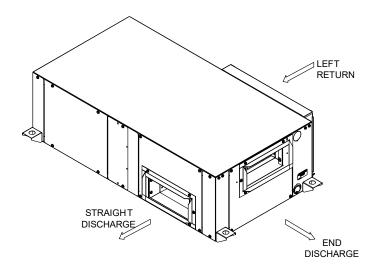
MODEL-SIZE	WSHCE	P	SC MOTOR				
WIODEL-SIZE	WSICE	006	09	012			
Compressor (1 Each)	1 Each	Rotary					
Refrigerant Type		R410A					
Factory Charge	(LB.) [oz.]	1.6 [26]	1.8 [29]	1.73 [28]			
	Туре	PSC					
Motor	Speeds						
	HP [kw]	1/8 [.	1/5 [.15]				
Blower Wheel (Dia x W)	Size in.						
Water connection	(FPT) in.		3/4				
COAX Volume	(US Gallons)	0.083	0.116				
Condensate connection	(FPT) in.		3/4				
Standard TA Filter 1"	Size in. [cm]	(1) 10x	16x1 [25.4 ›	(38.1]			
Operating Weight	Lb. [kg]	108 [49]	110 [50]	110 [50]			
Shipping Weight	Lb.[kg]	123 [56]	125 [57]	125 [57]			

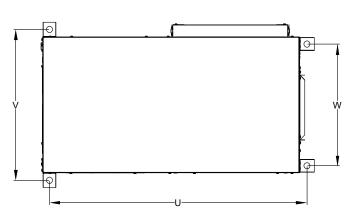
MODEL-SIZE	WSHXE	E	см мотог	R	
WIODEL-SIZE	WSIIVE	006	009	012	
Compressor (1 Each)	1 Each		Rotary		
Refrigerant Type		R410A			
Factory Charge	(LB.) [oz.]	1.8 [26]	1.8 [29]	1.73 [28]	
	Туре		ECM		
Motor	Speeds				
	HP [kw]	1/4 [.18]			
Blower Wheel (Dia x W)	Size in.	5.25 x	6.00	6 x 5	
Water connection	(FPT) in.		3/4		
COAX Volume	(US Gallons)	0.083	0.116	0.116	
Condensate connection	(FPT) in.		3/4		
Standard TA Filter 1"	Size in. [cm]	(1) 10x	16x1 [25.4 x	(38.1]	
Operating Weight	Lb. [kg]	108 [49]	110 [50]	110 [50]	
Shipping Weight	Lb.[kg]	123 [56]	125 [57]	125 [57]	

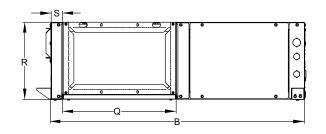
WATER PRESSURE DROP												
WCH(C V)EO6	GPM	1	1.25	1.5	1.75	2						
WSH(C,X)E06	PSI	0.1	0.4	0.8	1.2	1.6						
MCHIC VIEGO	GPM	1	1.5	2	2.5	3						
WSH(C,X)E09	PSI	0.6	1	1.6	2.3	3						
WCLIC VIF12	GPM	2	2.5	3	3.5	4						
WSH(C,X)E12	PSI	1.3	1.9	2	3.3	3.8						
GPM -Flow Rate PSI - Pressure Drop												

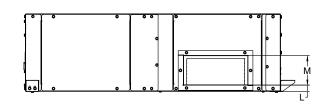
WARNING AVERTISSEMENT ADVERTENCIA
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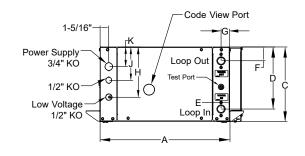
## **DIMENSIONS**

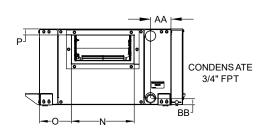












	OVER	RALL CA	BINET	(	CONNE	CTIONS		LOOP	ELECTRIC KNOCK		KOUT	KOUT DISCHARGE DUCT FLANGE					RETURN DUCT FLANGE				
SIZE	W	L	н	LOOI	PIN	LOOP	OUT	IN/ OUT	1.004/3/01		LINE										
	Α	В	С	D	Е	F	G	FPT	H 1/2"	, J 1/2" K 3/4"	K 3/4"	L	М	N	0	Р	Q	R	S	T	
006	19	36	11	9.2	1.3	2.1	1.3	3/4	7.4	4.4	2.9	0.9	4.3	9.1	4.6	5.8	18.3	10.9	0.6	0.9	
009	19	36	11	9.2	1.3	2.1	1.3	3/4	7.4	4.4	2.9	0.9	4.3	9.1	4.6	5.8	18.3	10.9	0.6	0.9	
012	19	36	11	9.2	1.3	2.1	1.3	3/4	7.4	4.4	2.9	0.9	4.3	9.1	4.6	5.8	18.3	10.9	0.6	0.9	

	U	V	W	COND	NSATE	
SIZE	MOUN	NTING BI	RACKET	3/4"	FPT	NOMINAL FILTER SIZE
	CEN	TER DIST	ANCE	AA	BB	
006	34.1	21.3	16.8	3	1-1/8	10X16
009	34.1	21.3	16.8	3	1-1/8	10X16
012	34.1	21.3	16.8	3-3/8	1-1/8	10X16

# Blower Performance PSC Motor and ECM Motor

	PSC Motor													Factory Blower Settings		
		Rated			CFM	1 VS. Sta	itic Pre	ssure (	in. w.g	;)				Heating		
Model	Fan Speed	Airflow	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	Cooling			
	High		330	300	260	230	200									
WSHCE06	Medium	300	320	290	250	220	180						X	X		
	Low		310	280	240	210	170									
	High		330	300	260	230	200									
WSHCE09	Medium	330	320	290	250	220	180						Х	X		
	Low		310	280	240	210	170									
	High		480	450	420	390	360	330								
WSHCE12	Medium	450	430	400	370	340	310						Х	Х		
	Low		370	340	320	300										

Airflow data shown is with a dry coil at 70°F DB EAT and with standard 1" filter

	ECM Motor													Factory Blower Settings			
	Fa.:	Rated			CFM	1 VS. Sta	tic Pre	ssure (	in. w.g	<u> </u>			Coo				
Model	Fan Speed	Airflow	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1-10 Min	10+ Min	Heating		
	T3		390	370	340	300	250	230	210	190							
WSHXE06	T2	300	310	300	280	270	230	210	190					Х	Х		
	T1		210	190	170	150							Х				
	T3		420	390	360	320	280	260	230								
WSHXE09	T2	330	390	370	340	300	250	230	210					Х	Х		
	T1		310	300	280	270	230	210					Х				
	T3		450	420	390	360	320	280									
WSHXE12	T2	400	390	370	340	300	280							Х	Х		
	T1	1	360	340	320	290							Х				
		Airflow d	lata choi	wn ic w	ith a da	, coil at -	70°E DE	EATar	nd with	ctanda	ard 1"	filtor					

Airflow data shown is with a dry coil at 70°F DB EAT and with standard 1" filter

### **ELECTRICAL DATA**

	PSC Motor													
Model	Voltago	Comp	ressor	Blov	wer	MCA	МОР							
Model	Voltage	RLA	LRA	FLA	HP	IVICA	MOP							
WSHCE06	208/230V-1-60	3.0	16	0.65	1/8	5	15							
WSHCEUG	265V-1-60	2.3	13.2	0.6	1/8	4	15							
WSHCE09	208/230V-1-60	4.3	25	0.65	1/8	7	15							
WSHCEU9	265V-1-60	3.6	20	0.6	1/8	6	15							
WSHCE12	208/230V-1-60	5.4	30	1.2	1/5	8	15							
	265V-1-60	4.5	24	1.1	1/5	7	15							

	ECM Motor													
Model	Voltago	Compi	essor	Blo	wer	МСА	МОР							
Model	Voltage	RLA	LRA	FLA	HP	IVICA	MOP							
WSHXE06	208/230V-1-60	3	16	2.3	1/4	7	15							
WSHXEUG	265V-1-60	2.3	13.2	2.3	1/4	6	15							
WSHXE09	208/230V-1-60	4.3	25	2.3	1/4	8	15							
WSHXEU9	265V-1-60	3.6	20	2.3	1/4	7	15							
WSHXE12	208/230V-1-60	5.4	30	2.3	1/4	10	15							
WSHXE12	265V-1-60	4.5	24	2.3	1/4	8	15							

In keeping with its policy of continuous progress and product improvement, First Co. reserves the right to make changes without notice. Maintenance for all First Co. products is available under "Product Maintenance" at www.firstco.com.

### **PERFORMANCE DATA**

				(Enter		r Loop er Temperati	ure)	Ground Water (Entering Water Temperature)				
Model	Model V/Ph/Hz	Rated Airflow	GPM	86 Deg.F		68 Deg.F		59 Deg.F		50 Deg.F		
				Cooling	EER	Heating	СОР	Cooling	EER	Heating	СОР	
WSHCE06	208-230/1/60	300	2.0	7,000	14.0	7,900	4.9	8,000	22.3	6,400	4.0	
WSHCE09	208-230/1/60	330	2.5	10,000	13.2	12,000	4.3	12,000	22.0	10,000	3.7	
WSHCE12	208-230/1/60	450	3.0	12,000 12.2		15,000 4.3		3 14,000 20.0		12,500	3.7	

		Rated		(Enter		er Loop er Temperatı	ıre)	Ground Water (Entering Water Temperature)				
Model	Model V/Ph/Hz	Rated Airflow	GPM	86 Deg.F		68 Deg.F		59 Deg.F		50 De	g.F	
				Cooling	EER	Heating	СОР	Cooling	EER	Heating	СОР	
WSHXE06	208-230/1/60	300	2.0	7,000	15.0	7,900	5.2	7,800	23.5	6,400	4.3	
WSHXE09	208-230/1/60	330	2.5	10,000	14.0	12,000	4.3	12,000	22.0	10,000	3.7	
WSHXE12	208-230/1/60	400	3.0	12,500	13.6	16,000	4.3	15,000	21.0	13,000	3.7	

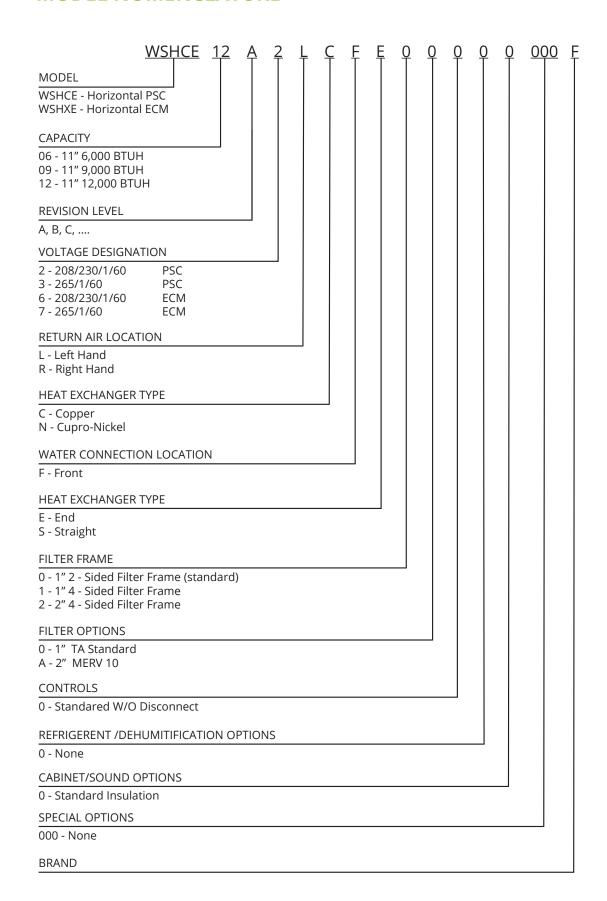
AHRI/ISO 13256-1 conditions
Cooling: Entering air = 80.6 DB / 66.2 WB (F)
Entering fluid temperature = 86 (F)

Heating:

Entering air = 70 DB (F) Entering fluid temperature = 68 (F)

DATA AT 208V

### **MODEL NOMENCLATURE**



Catalog No. WSHCE