





High Efficiency Variable Speed Motor

120V Motor – 24V Control

277V Motor Available

1.5 - 5.0 Tons Cooling





The **VMB** Series includes a programmable, high efficiency motor that redefines comfort and energy savings. The **VMB** motor automatically adjusts its torque and speed to maintain a preprogrammed level of constant airflow over a wide range of external static pressures. This variable speed technology offers better indoor air quality, more precise humidity control, quieter operation, consistent indoor air temperature, and lower utility bills.

High Efficiency - At full load conditions the **VMB** motor is 20% more efficient than an induction motor and at constant fan speed it consumes only 60-80 watts of power compared to 400 watts for a standard induction motor.

Quiet Operation - The versatile **VMB** motor quietly "ramps up" when the unit is turned on and "ramps down" when the thermostat is satisfied, eliminating the annoying sounds of changing airflow.

Self-Regulating Constant Airflow - The **VMB** motor is factory programmed to maintain a predetermined level of airflow over a wide range of external static pressures, ensuring optimum system performance and whole-house comfort. The benefits of constant fan operation are:

• **Consistent air distribution** (and temperature) throughout the home

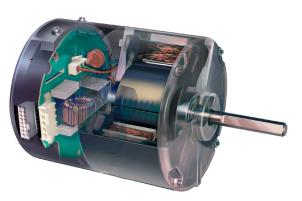
• **Better indoor air quality** (further improved with the addition of high efficiency filter) - This allows the air to be filtered without excessive drafts and without sacrificing efficiency.

• **Better humidity control** - The **VMB** is designed to extract much more moisture from the air than a conventional system by slowing the airflow over the cooling coil. The result is an improved summer comfort level at higher indoor temperatures.

Additional Standard Features:

- Vertical/horizontal drain pans
- Attractive baked-on powder coat finish
- Fully insulated cabinet
- Primary and secondary drain connections on cooling coil
- 120V motor, 24V control
- Compatible with most properly sized and installed zone control systems.
 - Contact the zone control manufacturer.
- High efficiency pleated filter(s)





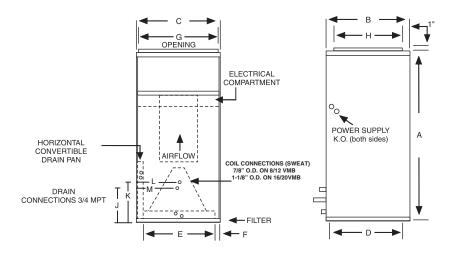
Variable Speed ECM Motor

Features:

1. Variable speed motor

2. Vertical / Horizontal drain pan (right-to-left and left-to-right air flow)

- 3. Manual air vent
- 4. Pleated filter(s)



| ELECTRICAL DATA - VMB | | | | | | ELECTRICAL DATA - 277 | | | | | | | | |
|-----------------------|--------------------|---------------|-----------------------|----------------------|--|-----------------------|--------------------|---------------|-----------------------|----------------------|--|--|--|--|
| UNIT MODEL | MOTOR HP (120V) | MOTOR AMPS | MIN. CIR. AMPACITY | MAX. HACR BREAKER | | UNIT MODEL | MOTOR HP (277V) | MOTOR AMPS | MIN. CIR. AMPACITY | MAX. HACR BREAKER | | | | |
| 8VMB | 1/3 | 4.8 | 6.0 | 15 | | 8VMB-277 | 1/3 | 1.9 | 3 | 15 | | | | |
| 12VMB | 1/2 | 7.3 | 10 | 15 | | 12VMB-277 | 1/2 | 3.2 | 4 | 15 | | | | |
| 16VMB | 3/4 | 10.5 | 14 | 15 | | 16VMB-277 | 3/4 | 4.8 | 6 | 15 | | | | |
| 20VMB | 1 | 11.5 | 15 | 15 | | 20VMB-277 | 1 | 6.4 | 8 | 15 | | | | |

| PHYSICAL DI | PHYSICAL DIMENSIONS | | | | | | | | | | | | | |
|---------------|---------------------|----|--------|--------|--------|---|--------|---------------------|----------------|-------------|--|--|--|--|
| UNIT MODEL | A | в | с | D E F | | G | н | COIL CONNECTIONS | FILTER SIZE | | | | | |
| 8VMB | 40 | 20 | 20 | 18-1/2 | 16 | 2 | 18 | 16 | 7/8 SWEAT | 18 X 20 X 1 | | | | |
| 12VMB | 42 | 23 | 20 | 21-1/2 | 16 | 2 | 18 | 17 | 7/8 SWEAT | 20 X 22 X 1 | | | | |
| 16/20VMB | 48 | 28 | 21-1/4 | 26-1/4 | 17-1/4 | 2 | 19-1/4 | 18 | 1-1/8 SWEAT | 20 X 25 X 1 | | | | |

| AIR FLOW DATA | | | | | | | | | | | | |
|---------------|--------------------------------------|------------------------------|--------|---------|----------------|------|------|------|------|--|--|--|
| | | CONTROL BOARD SELECTION TAPS | | | | | | | | | | |
| MODEL | OPERATING MODE | | COOL (| CFM) (2 | HEAT (CFM) (1) | | | | | | | |
| | | Α | В | с | D | Α | В | с | D | | | |
| 01/040 | COOLING or HEATING THERMOSTAT SIGNAL | | | | | 800 | 700 | 600 | 500 | | | |
| 8VMB | CONTINUOUS BLOWER | 400 | 350 | 300 | 250 | | | | | | | |
| | | | | | | | | | | | | |
| 12VMB | COOLING or HEATING THERMOSTAT SIGNAL | | | | | 1200 | 1050 | 900 | 750 | | | |
| | CONTINUOUS BLOWER | 600 | 525 | 450 | 375 | | | | | | | |
| | | <u>,</u> | · | | | | · | | | | | |
| | COOLING or HEATING THERMOSTAT SIGNAL | | | | | 1600 | 1400 | 1200 | 1000 | | | |
| 16VMB | CONTINUOUS BLOWER | 800 | 700 | 600 | 500 | | | | | | | |
| | | | | | | | | | | | | |
| 20VMB | COOLING or HEATING THERMOSTAT SIGNAL | | | | | 1825 | 1700 | 1600 | 1400 | | | |
| 201/18 | CONTINUOUS BLOWER | 900 | 850 | 800 | 700 | | | | | | | |

For additional sales and technical information on variable speed motors visit: www.thedealertoolbox.com

Digital thermostats for these units must have a "C" terminal.

NOTES:

- 1. The HEAT select tap controls the maximum CFM in <u>both</u> heating and cooling modes.
- 2. The COOL select tap only controls the CFM when fan switch on thermostat is set to "ON" (continuous blower).
- 3. The COOL and HEAT taps are factory set on "A"

Airflow shown are dry coil at 120 volts.

Max. ext. static pressure is 0.50" wtr

NOTES:

The cooling and heating speed taps are factory set on "A".

The delay profile is factory set on "Arid" setting.

The adjust profile is factory set on "Normal:"

Adjust profile (+) will increase airflow by 10%, while tap

(-) will decrease airflow by 10%



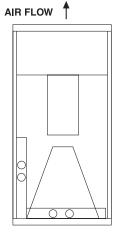
| HEATING PERI | FORMANCE DATA | N | | | | | | | | |
|--------------|-------------------|----------|--------------|----------------|---|--------------------|--------------------|--|--|--|
| UNIT | NOM. | NOM. | GPM | P.D. | BTUH (1000) AT ENTERING WATER TEMPERATURE | | | | | |
| MODEL | COOLING BTUH | CFM | (HTG) | (FT. WATER) | 140 [°] F | 160 [°] F | 180 [°] F | | | |
| | | | 6.0 | 9.5 | 45.5 | 58.5 | * | | | |
| | | 800 | 4.5 3.0 | 5.5 2.5 | 43.5 40.4 | 56.0 52.0 | 68.4 63.5 | | | |
| | | | 6.0 | 9.5 | 41.4 | 53.3 | * | | | |
| | | 700 | 4.5 | 5.5 | 39.7 | 51.1 | * | | | |
| 8VMB | 18,000/ | | 3.0 | 2.5 | 37.0 | 47.6 | 58.2 | | | |
| | 24,000 | 600 | 4.0 3.0 | 4.4 2.5 | 35.1 33.5 | 45.1 43.0 | * | | | |
| | | 600 | 2.0 | 1.2 | 31.0 | 39.8 | 48.7 | | | |
| | 1 | | 4.0 | 4.4 | 30.9 | 39.8 | * | | | |
| | | 500 | 3.0 | 2.5 | 29.6 | 38.0 | * | | | |
| | | | 2.0 | 1.2 | 27.6 | 35.5 | 43.4 | | | |
| | | 1200 | 8.0 6.5 | 7.9 5.5 | 66.6 66.4 | 85.7 85.3 | 104.7 104.3 | | | |
| | | 1200 | 5.0 | 3.6 | 61.5 | 79.0 | 96.6 | | | |
| 12VMB | 1 1 | | 8.0 | 7.9 | 60.7 | 78.1 | * | | | |
| | 30,000/ 36,000 | 1050 | 6.5 | 5.5 | 58.9 | 75.7 | * | | | |
| | | | 5.0 | 3.6 | 56.3 | 72.4 | 88.5 * | | | |
| | 50,000 | 900 | 6.0 4.5 | 4.8 3.0 | 52.3 49.8 | 67.3 64.1 | 78.3 | | | |
| | | 500 | 3.0 | 1.5 | 48.0 | 61.8 | 75.5 | | | |
| | [| | 6.0 | 4.8 | 46.1 | 59.2 | * | | | |
| | | 750 | 4.5 3.0 | 3.0 1.5 | 44.1 41.1 | 56.7 52.9 | * 64.6 | | | |
| | | | 10.0 | 8.0 | 90.6 | 116.5 | * | | | |
| | | 1600 | 8.0 | 5.4 | 87.3 | 112.3 | 137.2 | | | |
| | | | 6.0 | 3.3 | 82.7 | 106.3 | 129.9 | | | |
| | 42,000/ | | 10.0 | 8.0 | 82.7 | 106.3 | * | | | |
| | | 1400 | 8.0 6.0 | 5.4 3.3 | 79.8 75.8 | 102.6 97.4 | * 119.1 | | | |
| 16VMB | 42,000/ | | 6.0 | 3.3 | 68.5 | 88.0 | * | | | |
| | | 1200 | 5.0 | 2.4 | 66.2 | 85.2 | 104.1 | | | |
| | | | 4.0 | 1.6 | 63.4 | 81.6 | 99.7 | | | |
| | | 1000 | 6.0 5.0 | 3.3 2.4 | 60.7 58.9 | 78.1 75.8 | * | | | |
| | | 1000 | 4.0 | 1.6 | 56.6 | 72.8 | * | | | |
| | | | 13.0 | 12.5 | 110.2 | 141.7 | 173.2 | | | |
| | | 2000 | 10.0 | 8.0 | 105.9 | 136.1 | 166.4 | | | |
| | | | 7.0 | 4.3 | 99.1 | 127.4 | 155.7 | | | |
| | | 1800 | 13.0 10.0 | 12.5 8.0 | 102.2 98.3 | 131.4 126.3 | * 154.4 | | | |
| 201040 | 48,000/ | 1000 | 7.0 | 4.3 | 92.0 | 118.2 | 144.5 | | | |
| 20VMB | 60,000 | | 9.0 | 6.6 | 89.1 | 114.5 | * | | | |
| | | 1600 | 7.0 5.0 | 4.3 2.4 | 85.2 79.6 | 109.6 102.3 | 133.9 | | | |
| | | | 9.0 | 6.6 | 79.6 81.3 | 102.3 | 125.0 | | | |
| | | 1400 | 7.0 | 4.3 | 78.0 | 104.6 | * | | | |
| | | | 5.0 | 2.4 | 73.1 | 94.0 | 114.9 | | | |

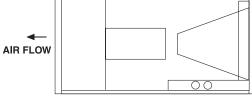
NOTES:

- (1) Heat BTU is at 70° Entering Air Temperature.
- (2) * Capacity exceeds the leaving air temperature maximum

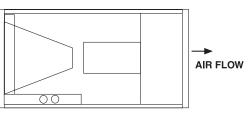
3-WAY AIRFLOW

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(STANDARD HORIZONTAL POSITION)



(ALTERNATE HORIZONTAL POSITION) (FIELD-CONVERTIBLE)

In keeping with its policy of continuous progress and product improvement, AE Air reserves the right to make changes without notice.

| COOL | | RFORM | ANCE D | ΑΤΑ | | | | | | | | | | | | |
|---------------|-------------|-------------|-----------------------|-----------------------------|--------------|---------------|-----------------------------|--------------|---------------|-----------------------------|--------------|---------------|-----------------------------|--------------|---------------|--|
| UNIT MODEL | | | | 45°F ENTERING WATER | | | | | | 42°F ENTERING WATER | | | | | | |
| | NOM. CFM | | P.D. (FT. WTR.) | 80°F DB/67°F WB ENT. AIR | | | 75°F DB/63°F WB ENT. AIR | | | 80°F DB/67°F WB ENT. AIR | | | 75°F DB/63°F WB ENT. AIR | | | |
| | | | wirk.) | TOTAL MBH | SENS. MBH | TEMP. RISE | |
| | | 3.0 | 2.5 | 19.0 | 13.8 | 12.7 | 14.5 | 12.1 | 9.7 | 20.7 | 14.4 | 13.8 | 15.8 | 12.6 | 10.5 | |
| | 600 | 4.5 6.0 | 5.5 9.5 | 22.4 24.4 | 15.1 15.9 | 9.9 8.2 | 17.1 18.7 | 13.1 13.7 | 7.6 6.2 | 24.4 26.6 | 15.9 16.8 | 10.8 8.9 | 18.6 20.3 | 13.7 14.4 | 8.3 6.8 | |
| 8VMB | | 3.5 | 3.4 | 23.1 | 17.3 | 13.2 | 17.6 | 15.2 | 10.1 | 25.2 | 18.1 | 14.4 | 19.2 | 15.8 | 11.0 | |
| | 800 | 5.0 | 6.7 | 26.9 | 18.7 | 10.7 | 20.5 | 16.3 | 8.2 | 29.3 | 19.6 | 11.7 | 22.4 | 17.1 | 8.9 | |
| | | 6.5 | 11.0 | 29.2 | 19.6 | 9.0 | 22.3 | 17.0 | 6.9 | 31.8 | 20.6 | 9.8 | 24.3 | 17.8 | 7.5 | |
| | | 4.0 | 2.4 | 28.3 | 21.6 | 14.1 | 21.6 | 19.0 | 10.8 | 30.8 | 22.5 | 15.4 | 23.6 | 19.7 | 11.8 | |
| | 1000 | 6.0 | 4.8 | 33.9 | 23.7 | 11.3 | 25.9 | 20.6 | 8.6 | 36.9 | 24.8 | 12.3 | 28.2 | 21.6 | 9.4 | |
| 12VMB | | 8.0 | 7.9 | 37.3 | 25.0 | 9.3 | 28.5 | 21.7 | 7.1 | 40.6 | 26.3 | 10.2 | 31.0 | 22.7 | 7.8 | |
| | 1200 | 5.0 6.5 | 3.5 5.5 | 33.7 38.0 | 25.5 27.1 | 13.5 11.7 | 25.8 29.1 | 22.4 23.7 | 10.3 8.9 | 36.8 41.5 | 26.6 28.4 | 14.7 12.8 | 28.1 31.7 | 23.3 24.7 | 11.3 9.7 | |
| | | 8.0 | 7.9 | 41.0 | 27.1 | 10.3 | 31.3 | 23.7 | 7.8 | 41.5 | 20.4 | 12.0 | 34.1 | 24.7 | 9.7 8.5 | |
| | | 4.5 | 2.0 | 36.2 | 29.2 | 16.1 | 27.7 | 25.8 | 12.3 | 39.5 | 30.3 | 17.6 | 30.1 | 26.7 | 13.4 | |
| | 1400 | 6.0 | 3.3 | 42.4 | 31.4 | 14.1 | 32.4 | 27.6 | 10.8 | 46.2 | 32.8 | 15.4 | 35.3 | 28.7 | 11.8 | |
| 16VMB | | 7.5 | 4.8 | 46.9 | 33.1 | 12.5 | 35.8 | 28.9 | 9.6 | 51.1 | 34.7 | 13.6 | 39.0 | 30.2 | 10.4 | |
| IOVIND | | 6.0 | 3.3 | 44.2 | 34.1 | 14.7 | 33.8 | 30.0 | 11.3 | 48.2 | 35.5 | 16.1 | 36.8 | 31.2 | 12.3 | |
| | 1600 | 8.0 | 5.4 | 51.0 | 36.6 | 12.7 | 38.9 | 32.0 | 9.7 | 55.5 | 38.3 | 13.9 | 42.4 | 33.4 | 10.6 | |
| | | 10.0 | 7.9 | 55.7 | 38.4 | 11.1 | 42.5 | 33.4 | 8.5 | 60.7 | 40.3 | 12.1 | 46.3 | 34.9 | 9.3 | |
| | | 6.5 | 3.8 | 46.1 | 34.8 | 14.2 | 35.2 | 30.6 | 10.8 | 50.3 | 36.3 | 15.5 | 38.4 | 31.8 | 11.8 | |
| | 1600 | 8.5 10.5 | 6.0 8.6 | 52.3 56.6 | 37.1 38.7 | 12.3 10.8 | 39.9 43.2 | 32.4 33.7 | 9.4 8.2 | 57.0 61.7 | 38.8 40.7 | 13.4 11.8 | 43.5 47.1 | 33.8 35.2 | 10.2 9.0 | |
| 20VMB | | | | | | | | | | | | | | | | |
| | 2000 | 7.0 10.0 | 4.3 7.9 | 52.4 61.7 | 40.9 44.3 | 15.0 12.3 | 40.0 47.1 | 36.1 38.8 | 11.4 9.4 | 57.1 67.3 | 42.6 46.4 | 16.3 13.5 | 43.6 51.4 | 37.4 40.5 | 12.5 10.3 | |
| | 2000 | 13.0 | 12.5 | 67.5 | 46.5 | 12.3 | 51.6 | 40.5 | 7.9 | 73.6 | 48.8 | 11.3 | 56.2 | 40.5 | 8.6 | |

General Construction Features

Basic Unit

All models are manufactured with heavy gauge galvanized steel to resist corrosion. Each cabinet is fully insulated. Coil connections are stubbed out the cabinet for easier installation.

Coils

Coils have 3/8 inch copper tubing expanded to high efficiency aluminum fins. Manual air vents are provided and all coils are pressure tested to 350 psig.

Drain Pans

All fan coils can be installed vertically or horizontally (right-to-left airflow) with no modification. Horizontal drain pans can be repositioned within the cabinet to allow horizontal installation with left-to-right airflow. Each drain pan is coated with a "mastic" material to reduce corrosion. Threaded primary and secondary drain connections are also provided.

Motors

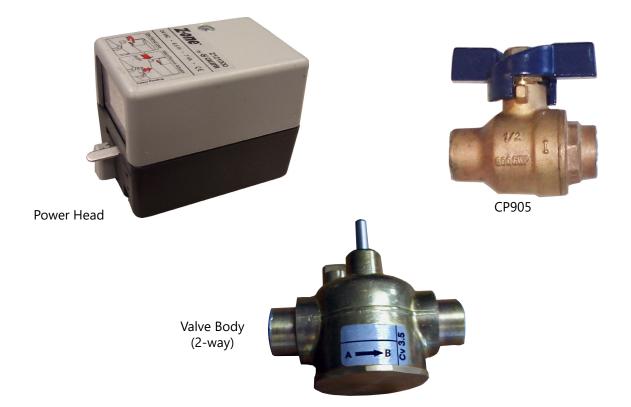
Standard motors are variable speed type with internal thermal overload protection and are mounted with rubber isolation bushings. Blower wheels are centrifugal, forward curved, and dynamically balanced.

Filters

One inch pleated filters are factory installed.

Agency Listing

All standard models are ETL Listed.



ACCESSORIES: (field installed) (all components mount outside the cabinet) **POWER HEADS:** E50131180 24V SEPARATE VALVE BODIES: (order power heads separately) E421317 3/4" 2-way - For 8-12VMB 3/4" 3-way - For 8-12VMB E431317 E421417 1" 2-way - For 16-20VMB 1" 3-way - For 16-20VMB E431417 HAND VALVES: (Combination balance / shut-off) (2 usually req'd per coil) 3/4" - For 8-12VMB CP90 CP905 1" - For 16-20VMB

NOTE:

1. Power head leads are 18".



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